



# ECCOSTOCK<sup>®</sup> HiK Cement

Adjusted Dielectric Constant Paste

#### Material Characteristics

- ECCOSTOCK<sup>®</sup> HiK Cement is a series of twocomponent pastes of adjusted dielectric constants
- The dielectric constant of the cement is selected to match the dielectric constant of the particular  ${\sf ECCOSTOCK}^{\circledast}$  HiK stock being used

### Applications

- ECCOSTOCK<sup>®</sup> HiK Cement is primarily used for bonding ECCOSTOCK<sup>®</sup> HiK rod, sheet, or bar stock into microwave and other electrical assemblies
- When properly prepared, ECCOSTOCK<sup>®</sup> HiK Cement has excellent adhesion to ECCOSTOCK<sup>®</sup> HiK stock, metals, plastics, glass and ceramics
- The cement can also be used by itself to fill cavities and as an embedding medium. The fillings of cavities must be done with care to avoid excessive air trapping

## Shipping & Availability

- ECCOSTOCK<sup>®</sup> HiK Cement is available in 1 pound kits. The dielectric constant available are 3, 4, 6, 10 & 15 with a dielectric constant tolerance of ± 0.2
- Part B of the ECCOSTOCK<sup>®</sup> HiK Cement does ship as a hazardous material. It's material hazard class is as follows: Class 8 Corrosive, UN1760, PG III

#### Instructions for Use

- Clean all surfaces to be bonded removing dust, oils, and greases with an appropriate cleaning solution
- If the material will be used for bonding HIK to itself, clean the surface of the material as best possible with brush or vacuum to remove any HIK dust
- Insure that the dielectric constant of Part A is the same as that of Part B. The dielectric constant is marked plainly on the containers in which they are supplied
- Mix 100 parts by weight of Part A with 15 parts of Part B. This will produce a smooth non-flowing paste
- Apply the paste to the cleaned surface to be bonded. Squeeze out excess
- Cure will take place within 4 hours at room temperature. Increased strength will develop over the next 24 hours
- Cure can be accelerated by use of slightly elevated temperatures

## **Typical Properties**

Dielectric Constant Range	3, 4, 6, 10 & 15
Dissipation Factor, (tan $\delta$ )	~0.01
Bond Strength (psi)	~2000
Operating Temperature Range, °F (°C)	-70 to 300 (-57 to 149)
Mixing Ratio by weight, A:B	100:15
Shelf Life	6 months

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